



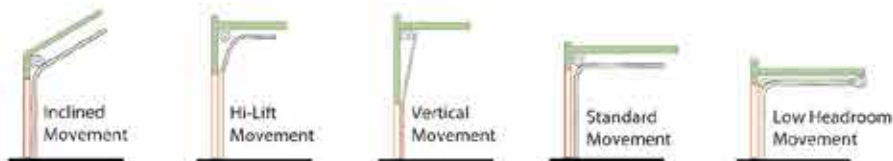
Hardware options for 21T, 22T and 33T

- Aluminum bottom rail
- Replacement sections
- Pusher springs
- Track guards
- Double hinges
 - * From 8' to 14'
 - * From 14'1" to 18'
- Spring cycles
 - * From 10 000 to 25 000
 - * From 25 001 to 50 000
 - * From 50 001 to 100 000
- Bottom rubber (6")
- Hi-lift for torsion only
- Universal hinge plates
- Chain hoist
- Pull chain
- Low headroom torsion front and rear
- Continuous angle :
 - (1 1/12" x 4 1/2" x 12 gauge galvanized)
- Perforated angles
 - 1' 1/4" x 1' 1/4" x 10'



Movement and Hardware Types

LAFORGE tracks are made of high quality 12 and 13 gauge galvanized steel. Shown below are 5 different lifts along with the torsion springs in place. Heavy-duty tracks are available for 33T assemblies.



Standard headroom 21T & 22T hardware

- * 16" for 2" tracks
- * Low headroom 5" rear mount - 12" front mount
- Add 3" for T-bar electric operator

Standard headroom 33T hardware

- * 18" for 3" tracks
- * Low headroom is 12" rear mount - 15" front mount
- Add 3" for T-bar electric operator



www.laforgegaragedoor.com



Product Warranty

All our doors come with a 5 year limited warranty. For more detail on our warranty please visit our website at www.laforge.com or speak with your local authorized LAFORGE door distributor.

Due to the constant change in technology, LAFORGE Doors Ltd. reserves the right to change product specifications without notice or obligation.



Laforge Garage Door INC

56 St-André Rd.,
 Saint-André NB E3Y 3P6
TEL.: 506-473-3705
 FAX: 506-582-0313
 Pat Laforge
www.laforgegaragedoor.com

Quality from door to door

LAFORGE

Since 1979

MODEL 500
MODEL 600

COMMERCIAL GARAGE DOORS



*When your business deserves the best,
 you turn to Laforge*



TEL.: 506-473-3705

Commercial Garage Doors

Model 500 and Model 600

LAFORGE

Your business deserves the best... Quality from door to door



Custom Fit Laforge Doors

LAFORGE Doors Ltd. customizes each garage door for your buildings. From small 3' wide doors up to 20' wide garage door and with over 30 years of expertise, you can rest assured that your LAFORGE garage door will meet all your needs.

Being in the business for more than 3 decades manufacturing along with our specially trained engineers, you can be rest assured that we produce overhead doors second to none in the industry. Commitment to quality commercial doors provided through reliable, honest and hard working dealers make LAFORGE doors the most dependable.

Panels

LAFORGE doors are engineered with a 1 3/4" core of polyurethane foam insulation that provides a R-16 value throughout each panel. The core is permanently bonded to the twin outer face sheets with a unique high pressure, heat bonding process.

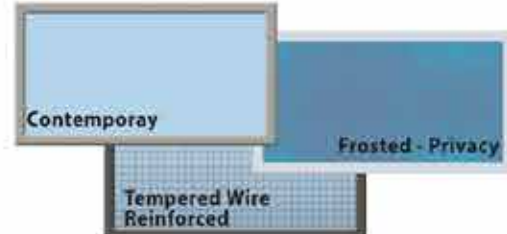
Customizing your panel with either Traditional or Roll Form shown to the right. Or if you prefer, you may also have flush panels, no embossments are imprinted, just the wonderful realistic wood grain look.



Thermopanes (Windows)

At LAFORGE, we offer great varieties of thermopanes. While only 3 versions are show below, the options are almost endless. Just like our garage doors, our window selection can be custom made to your specifications.

Our pre-finished PVC extruded frames, which are available in different colors, are designed for easy removal and reinstallation should the need arise to replace a broken pane. Held in secure with 14 zinc coated screw, our windows boast a 2 point seal system on BOTH the thermo and the door panel.



Per sq feet, adding a thermopane to a garage door is less expensive than adding a window to your garage wall.

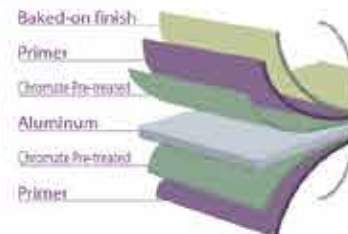
Door Width	Number of Thermos per section
8'	2
8'-11'	3
12'-13'	4
14'-16'	5
16'-18'	6
18'-22'	7
22'-24'	8



Model 500 - Aluminum

All our LAFORGE aluminum skins have a 22 gauge rating. Choose between our five unique colors that will highlight your buildings while serving as one of North America's most reliable over head doors. All our commercial doors are injected with polyurethane through a special heat bonding process which gives each door a R-16 rating.

Unique Paint System



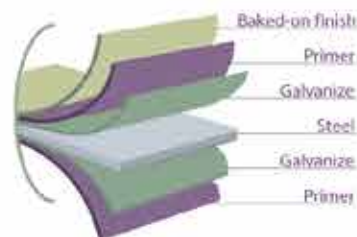
Colors available for Aluminum



Model 600 - Steel

Our LAFORGE steel skins have a 26 gauge rating. We have 4 enduring colors to choose from. Like our aluminum counterpart, each door is injected with polyurethane through a special heat bonding process to give the doors a R-16 rating.

Unique Paint System



Colors available for Steel



	USE	FREQUENCY OF USE	MAXIMUM WEIGHT	MOVEMENT TYPES
MODEL 21T	COMMERCIAL	MODERATE (60 times/day)	15 KG/M ² 3.07 lbs/ft ²	ALL
MODEL 22T	INDUSTRIAL	HIGH (50 times/day)	15 KG/M ² 3.07 lbs/ft ²	ALL
MODEL 33T	INDUSTRIAL	HIGH (60 times/day)	20 KG/M ² 4.16 lbs/ft ²	ALL
MODEL 33TH	INDUSTRIAL	HIGH (120 times/day)	20 KG/M ² 4.16 lbs/ft ²	ALL

Standard Material

Material for 21T

Galvanized track 2" x 0.075"
Heavy duty 2" rollers (10 ball)
13 gauge galvanized hinges
Galvanized steel cable 5/32"
2" bottom bracket
Side lock
Torsion spring
Double end bearing plate
Brackets
Tubing (1")
Handle (1)

Material for 22T

Galvanized track 2" x 0.075"
Heavy duty 2" rollers (10 ball)
13 gauge galvanized hinges
Galvanized steel cable 5/32"
2" bottom bracket
Side lock
Torsion spring
Double end bearing plate
Brackets
Solid shaft (1")
Handle (1)
Couplings (over 8')

Material for 33T

Galvanized track 3" x 0.109"
Heavy duty 3" rollers (10 ball)
13 gauge galvanized hinges
Galvanized steel cable 3/16"
3" bottom bracket
Side lock
Torsion Spring
Double end bearing plate
Brackets
Solid shaft (1")
Handle (1)
Couplings (over 8')

Material for 33TH

Please call for details



*Dark finish doors facing south are not covered by warranty



Quality From Door To Door

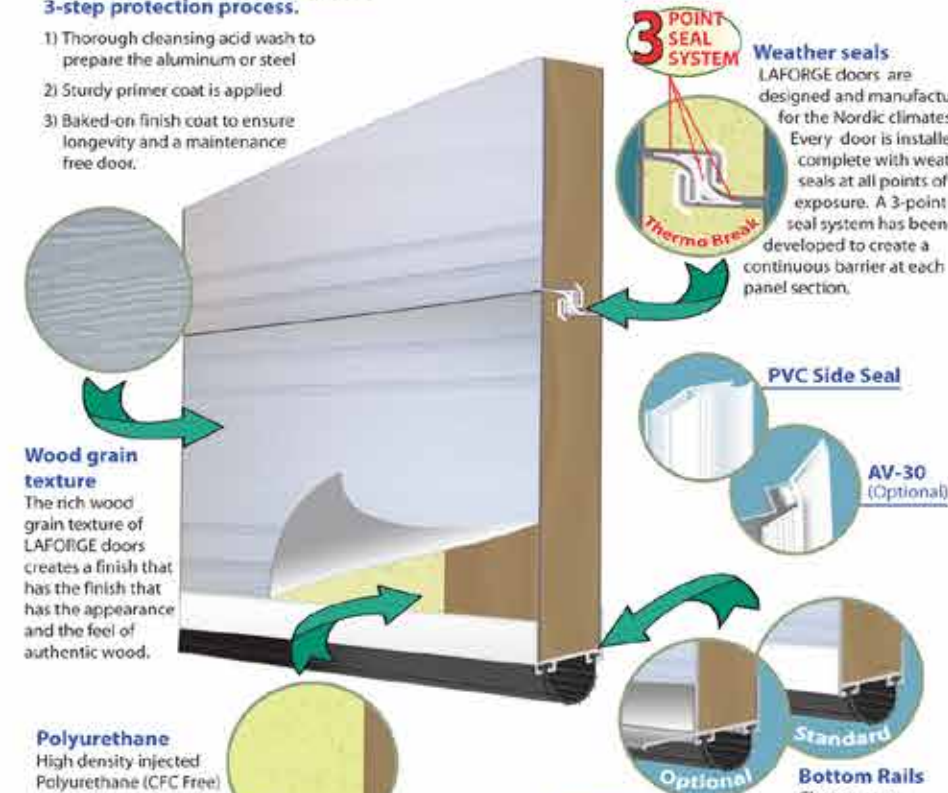


Energy Efficient Insulation

LAFORGE doors are engineered with a 1 3/4" core of polyurethane insulation that provides up to a R-16 value throughout each panel. The core is permanently bonded to the twin outer face sheets with a unique high pressure, heat bonding process.

LAFORGE doors are treated with a 3-step protection process.

- 1) Thorough cleansing acid wash to prepare the aluminum or steel
- 2) Sturdy primer coat is applied
- 3) Baked-on finish coat to ensure longevity and a maintenance free door.



Wood grain texture

The rich wood grain texture of LAFORGE doors creates a finish that has the appearance and the feel of authentic wood.

Polyurethane

High density injected Polyurethane (CFC Free) ensures panel strength and provides an energy saving R-16 value.

Thermo breaks

The sides of the LAFORGE doors are manufactured with wood blocks inserted into the inner skin to provide reinforcement for the hinges while providing added stability.

EPDM seals

LAFORGE doors all come standard with the EPDM bottom seal. EPDM seals allow for extra flexibility in all weather situations to provide a greater prevention of air, snow and dust infiltration.

Bottom Rails

Choose, as an option, between the standard PVC bottom rail or an aluminum bottom rail.

TEL.: 506-473-3705

